

**ECONSTEEL MASTER COLOR CHART (REV. 1 11/15/2019)**

ANGLE		
THICKNESS	GRADE	COLOR
1/8"	ALL GRADES	BLUE
3/16"	ALL GRADES	RED
1/4"	ALL GRADES	GREEN
5/16"	ALL GRADES	BLACK
3/8"	ALL GRADES	WHITE
1/2"	ALL GRADES	ORANGE
3/4"	ALL GRADES	YELLOW

TUBING		
THICKNESS	GRADE	COLOR
1/8"	ALL GRADES	BLUE
3/16"	ALL GRADES	RED
1/4"	ALL GRADES	GREEN
3/8"	ALL GRADES	WHITE
1/2"	ALL GRADES	ORANGE

COLD FINISHED BAR		
SECTION	GRADE	Color(s)
FLAT, HEX, SQ, RD	1018	GREEN
FLAT, HEX, SQ, RD	12L14	YELLOW
FLAT, HEX, SQ, RD	1215	ORANGE
FLAT, HEX, SQ, RD	1045	RED
FLAT, HEX, SQ, RD	1141	GOLD
ROUND	1010	BLACK
FLAT, HEX, SQ, RD	1117	SILVER

HOT ROLLED BAR AND STRIP			
SECTION	GRADE	COLOR	
ROUND, FLAT, SQ	A36, 1018, 1020	WHITE	
FLAT, ROUND	1045	RED	
FLAT, HEX, SQ, RD	1141	GOLD	
FLAT, HEX, SQ, RD	1117	SILVER	
ROUND	43B17	WHITE ORANGE	DOT
FLAT, HEX, SQ, RD	4130	PINK	
FLAT, HEX, SQ, RD	4140	YELLOW BLACK	
ROUND	4340	YELLOW WHITE	
ROUND	4820H	WHITE YELLOW	
FLAT, HEX, SQ, RD	8620	ORANGE GREEN	
ROUND	8822H	GREEN PINK	

BEAMS		
SECTION	GRADE	COLOR
S3" X 5.7#	A36, A572-50, A588	RED
S3" X 7.5#	A36, A572-50, A588	WHITE

CHANNEL		
SECTION	GRADE	COLOR
c3" X 4.1#	ALL GRADES	RED
C3" X 5#	ALL GRADES	GREEN
C3" X 6#	ALL GRADES	BLACK
MC6" X 15.3#	ALL GRADES	GREEN
MC6" X 16.3#	ALL GRADES	YELLOW

HR SHEET		
THICKNESS	GRADE	COLOR
16 GAGE	All Grades	PURPLE
14 GAGE	All Grades	ORANGE
12 GAGE	All Grades	RED
11 GAGE	All Grades	BLUE
10 GAGE	All Grades	WHITE

PLATE		
GRADE		COLOR(S)
CARBON		NONE
A36		WHITE
10 15		GREEN & RED
1045		RED
A572-50		BLACK
A514		GOLD

REBAR		
SIZE	DIA	COLOR
3	0.375	RED
4	0.5	BLUE
5	0.625	GREEN
6	0.75	WHITE
7	0.875	BLACK
8	1	RED
9	1.125	BLUE
10	1.25	ORANGE
11	1.375	YELLOW
14	1.75	WHITE
18	2.25	NONE